



X2INDUSTRIES



Most fabricated smooth steel rollpans will require some welding and body work to complete the installation.

Be prepared to fill and paint the adjoining surfaces once the rollpan is installed.

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GRIND/SAND AREA FOR ATTACHEMENT TO PAN

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TAC WELD PAN INTO ITS FINAL PLACEMENT, ONLY 4-5 WELDS IS FINE AT THIS POINT TO ENSURE PAN DOES NOT GET TO HOT AND WARP

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ENSURE PAN IS ALIGNED AND CONTINUE PLACING TAC WELDS UNTIL SEEM IS COMPLETELY COVERED

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AT THIS POINT REMOVING PETRUDING WELD WITH A GRIDER WILL BE NECESSARY TO PREPAIR THE SURFACE FOR FILLER COMPOUND.

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USING A SMALL 3LB HAMMER FOR TAPPING THE WELDS INTO THE BODY TO ENSURE THE WELD SURFACE DOES NOT EXCEED THE BODY SURFACE, IS SUGGESTED IF GRIDNING DOES NOT DO THE TRICK COMPLETELY.

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